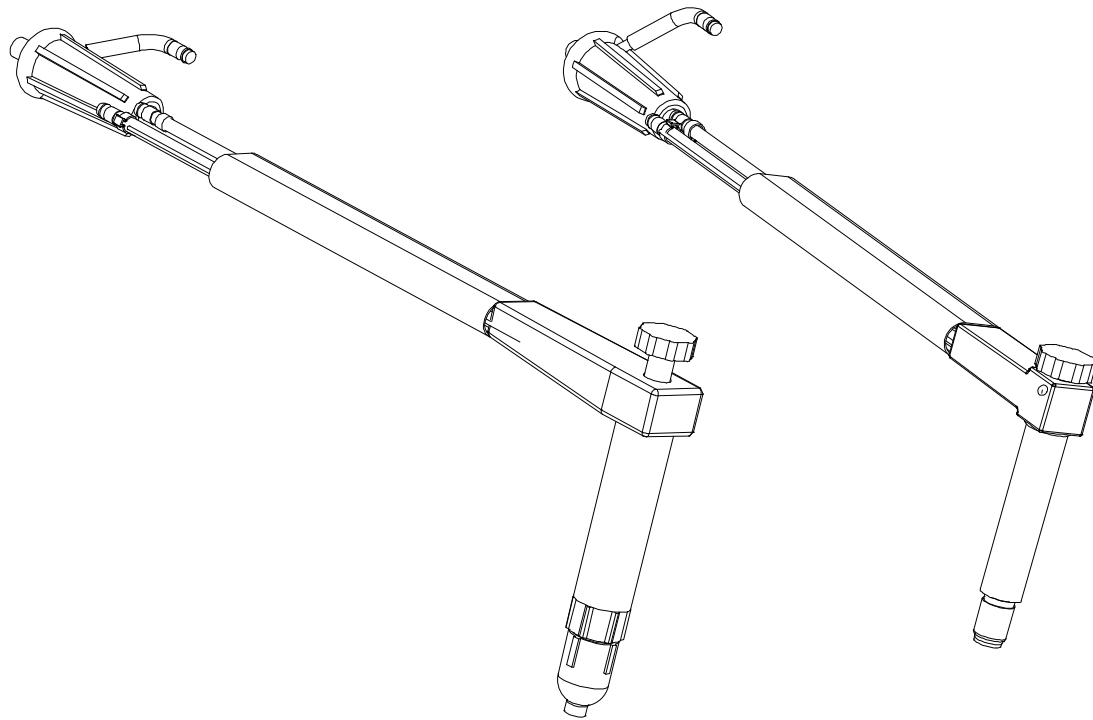


**Spare parts list**

**Edition 20111124**



**Ordering no. Product**

0444 295 880 TIG torch BTE 250M, 4 m

0444 295 881 TIG torch BTE 250M, 8 m

0444 296 880 TIG torch BTE 500M, 4 m

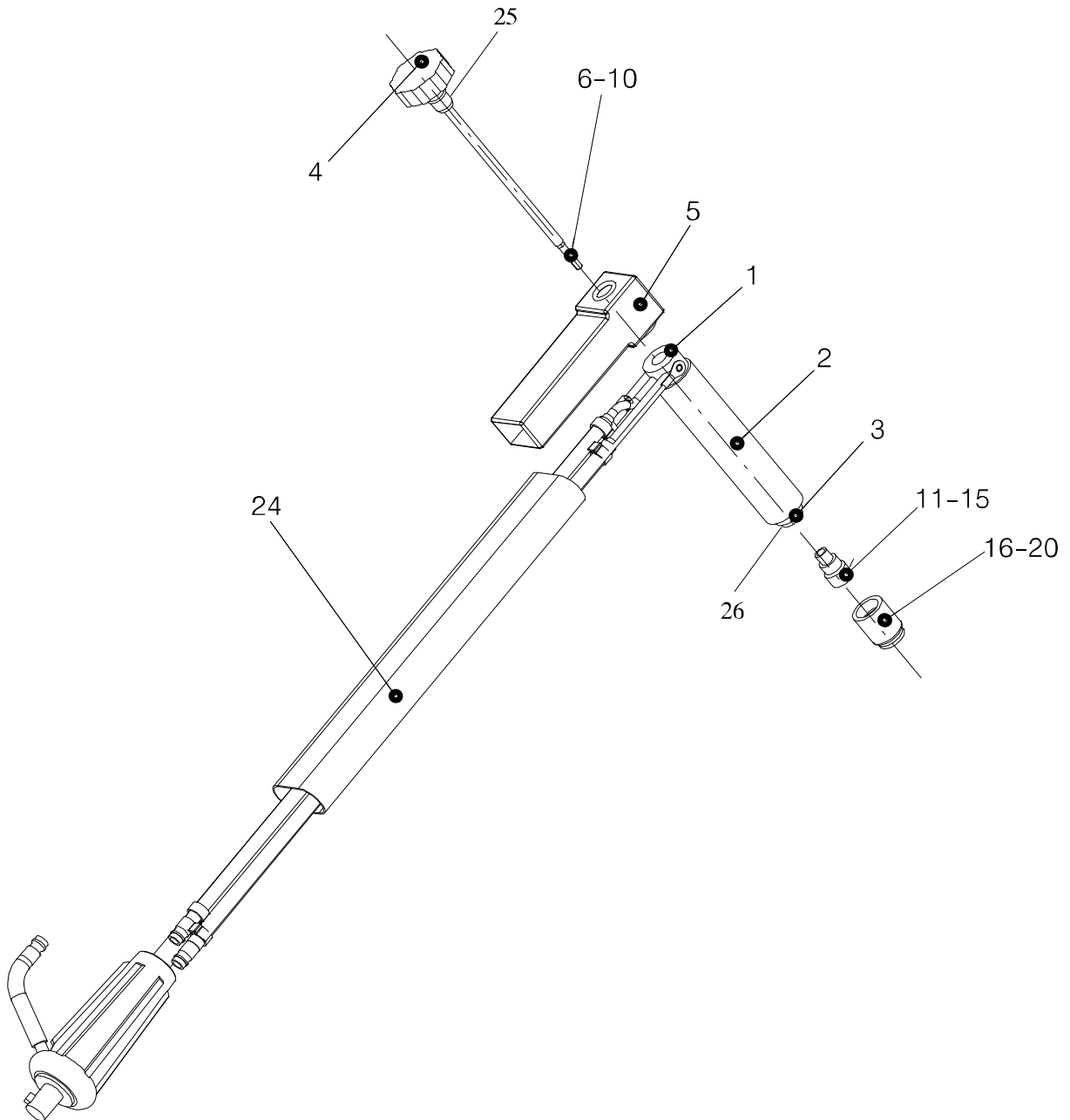
0444 296 881 TIG torch BTE 500M, 8 m

Spare parts are to be ordered through the nearest ESAB agency. Kindly indicate type of unit, serial number, denominations and ordering numbers according to the spare parts list.

Maintenance and repair work should be performed by an experienced person, and electrical work only by a trained electrician. Use only recommended spare parts.

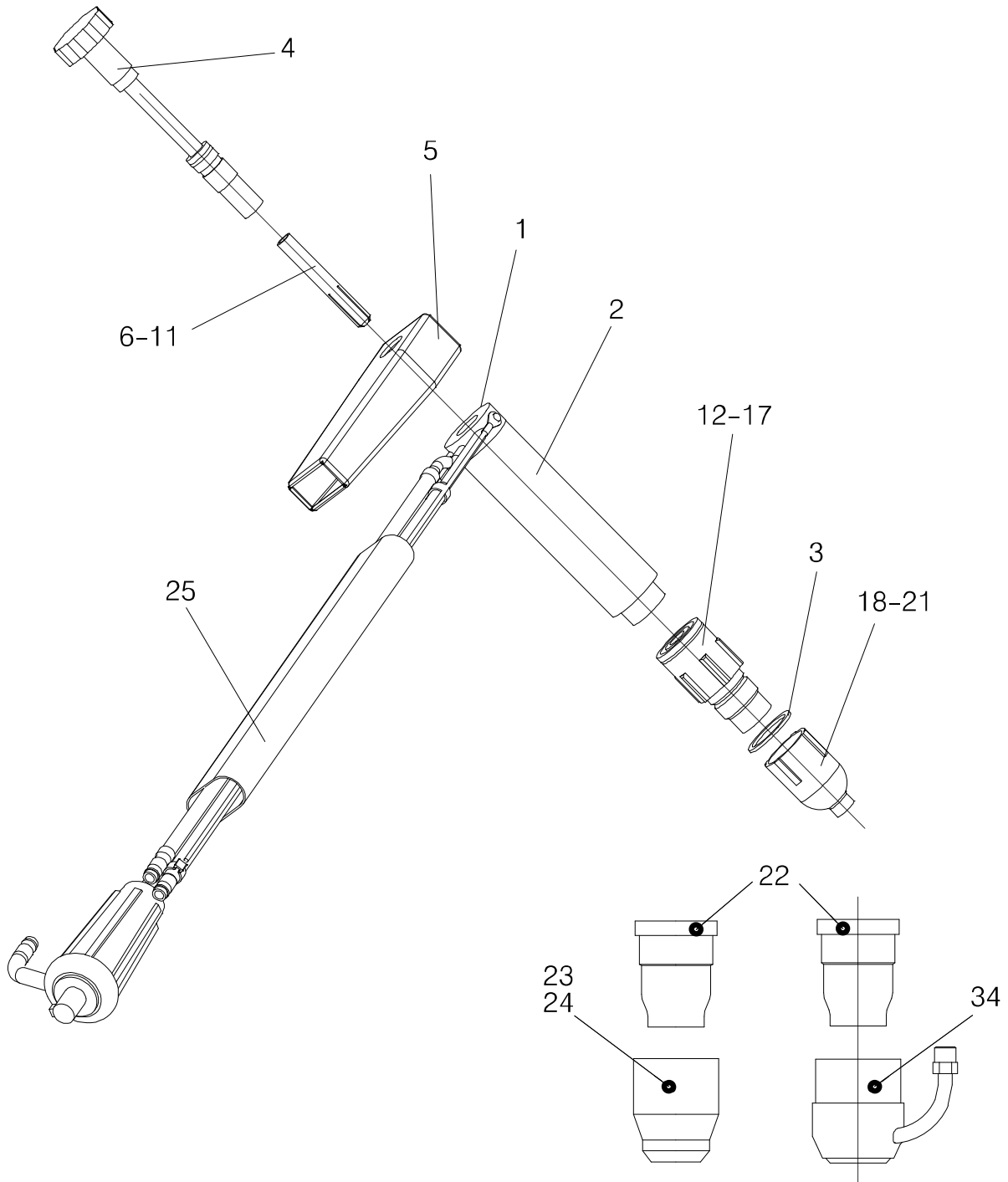
Item no.	Qty	Ordering no.	Denomination	Notes
		<b>0444 295 880</b>	<b>TIG-Torch</b>	<b>BTE 250M, 4m</b>
1	1	0444 295 001	Torch Body	
2	1	0444 295 002	Torch casing	
3	1	0444 295 003	Gasket	
4	1	0444 295 004	Knob with shaft	
5	1	0444 295 005	Insulating boot	
6	1	0365 310 027	Collet	.020"
7	1	0365 310 028	Collet	.040"
8	1	0365 310 029	Collet	1/16"
9	1	0365 310 030	Collet	3/32"
10	1	0365 310 091	Collet	1/8"
11	1	0157 121 015	Gas lens	.020"
12	1	0157 121 016	Gas lens	.040"
13	1	0157 121 017	Gas lens	1/16"
14	1	0157 121 018	Gas lens	3/32"
15	1	0157 121 041	Gas lens	1/8"
16	1	0157 121 032	Gas cap	1/4"
17	1	0157 121 033	Gas cap	5/16"
18	1	0157 121 034	Gas cap	3/8"
19	1	0157 121 039	Gas cap	7/16"
20	1	0157 121 040	Gas cap	1/2"
24	1	0444 299 880	Hose set	4m
25		0444 295 021	O-ring	
26		0444 295 022	O-ring	
		<b>0444 295 881</b>	<b>TIG-Torch</b>	<b>BTE 250M, 8m</b>
1	1	0444 295 001	Torch Body	
2	1	0444 295 002	Torch casing	
3	1	0444 295 003	Gasket	
4	1	0444 295 004	Knob with shaft	
5	1	0444 295 005	Insulating boot	
6	1	0365 310 027	Collet	.020"
7	1	0365 310 028	Collet	.040"
8	1	0365 310 029	Collet	1/16"
9	1	0365 310 030	Collet	3/32"
10	1	0365 310 091	Collet	1/8"
11	1	0157 121 015	Gas lens	.020"
12	1	0157 121 016	Gas lens	.040"
13	1	0157 121 017	Gas lens	1/16"
14	1	0157 121 018	Gas lens	3/32"
15	1	0157 121 041	Gas lens	1/8"
16	1	0157 121 032	Gas cap	1/4"
17	1	0157 121 033	Gas cap	5/16"
18	1	0157 121 034	Gas cap	3/8"

Item no.	Qty	Ordering no.	Denomination	Notes
19	1	0157 121 039	Gas cap	7/16"
20	1	0157 121 040	Gas cap	1/2"
24	1	0444 299 881	Hose set	8m
25		0444 295 021	O-ring	
26		0444 295 022	O-ring	



Item no.	Qty	Ordering no.	Denomination	Notes
		<b>0444 296 880</b>	<b>TIG-Torch</b>	<b>BTE 500M, 4m</b>
1	1	0444 296 001	Torch body	
2	1	0444 296 002	Torch casing	
3	1	0441 418 003	Gasket	
4	1	0441 418 004	Knob with shaft	
5	1	0444 296 005	Insulating boot	
6	1	0441 454 001	Collet	1/16"
7	1	0441 454 002	Collet	3/32"
8	1	0441 454 003	Collet	1/8"
9	1	0441 454 004	Collet	5/32"
10	1	0441 454 005	Collet	3/16"
11	1	0441 454 006	Collet	1/4"
12	1	0441 452 001	Gas lens	1/16"
13	1	0441 452 002	Gas lens	3/32"
14	1	0441 452 003	Gas lens	1/8"
15	1	0441 452 004	Gas lens	5/32"
16	1	0441 452 005	Gas lens	3/16"
17	1	0441 452 006	Gas lens	1/4"
18	1	0157 123 088	Gas cap	3/8"
19	1	0157 123 089	Gas cap	1/2"
20	1	0157 123 099	Gas cap	5/8"
21	1	0157 123 098	Gas cap	3/4
22	1	0441 453 001	Intermediate cup	Accessorie
23	1	0441 453 002	Gas cap metal	Accessorie
25	1	0444 299 882	Hose set	4m
34	1	0441 453 004	Gas cap, water cooled	Accessorie
		<b>0444 296 881</b>	<b>TIG-Torch</b>	<b>BTE 500M, 8m</b>
1	1	0444 296 001	Torch body	
2	1	0444 296 002	Torch casing	
3	1	0441 418 003	Gasket	
4	1	0441 418 004	Knob with shaft	
5	1	0444 296 005	Insulating boot	
6	1	0441 454 001	Collet	1/16"
7	1	0441 454 002	Collet	3/32"
8	1	0441 454 003	Collet	1/8"
9	1	0441 454 004	Collet	5/32"
10	1	0441 454 005	Collet	3/16"
11	1	0441 454 006	Collet	1/4"
12	1	0441 452 001	Gas lens	1/16"
13	1	0441 452 002	Gas lens	3/32"
14	1	0441 452 003	Gas lens	1/8"
15	1	0441 452 004	Gas lens	5/32"
16	1	0441 452 005	Gas lens	3/16"

Item no.	Qty	Ordering no.	Denomination	Notes
17	1	0441 452 006	Gas lens	1/4"
18	1	0157 123 088	Gas cap	3/8"
19	1	0157 123 089	Gas cap	1/2"
20	1	0157 123 099	Gas cap	5/8"
21	1	0157 123 098	Gas cap	3/4"
22	1	0441 453 001	Intermediate cup	Accessorie
23	1	0441 453 002	Gas cap metal	Accessorie
25	1	0444 299 883	Hose set	8m
34	1	0441 453 004	Gas cap, water cooled	Accessorie



Item no.	Qty	Ordering no.	Denomination	Notes
		<b>0444 299 880</b>	<b>Hose set</b>	<b>BTE 250M (4,0m)</b>
1	1	0457 866 880	Current/water cable	4 m
2		0262 612 804	Cable (black) 1x1,5 kv	1x1,5 mm2 rx
3	1	0444 298 880	Gas hose	4 m
4	1	0457 990 890	Water hose	4 m
5		0467 822 004	Hose (black)	d27/25
7	1	0457 830 880	Rear connection okc	
8	1	0157 123 047	Nipple for gas hose	
10	1	0264 101 103	Cable shoe	1,5/4,3
		<b>0444 299 881</b>	<b>Hose set</b>	<b>BTE 250M (8,0 m)</b>
1	1	0457 866 881	Current/water cable	8 m
2		0262 612 804	Cable (black) 1x1,5 kv	1x1,5 mm2 rx
3	1	0444 298 881	Gas hose	8m
4	1	0457 990 891	Water hose	8 m
5		0467 822 004	Hose (black)	d27/25
7	1	0457 830 880	Rear connection okc	
8	1	0157 123 047	Nipple for gas hose	
10	1	0264 101 103	Cable shoe	1,5/4,3
		<b>0444 299 882</b>	<b>Hose set</b>	<b>BTE 500M (4,0 m)</b>
1	1	0457 866 882	Current/water	4 m
2		0262 612 804	Cable (black) 1x1,5 kv	1x1,5 mm2 rx
3	1	0444 298 882	Gas hose	4m
4	1	0457 990 892	Water hose	4 m
5		0467 822 004	Hose (black)	d27/25
7	1	0457 830 880	Rear connection okc	
8	1	0157 123 047	Nipple for gas hose	
10	1	0264 101 103	Cable shoe	1,5/4,3
		<b>0444 299 883</b>	<b>Hose set</b>	<b>BTE 500M (8,0 m)</b>
1	1	0457 866 883	Current/water cable	8 m
2		0262 612 804	Cable (black) 1x1,5 kv	1x1,5 mm2 rx
3	1	0444 298 883	Gas hose	8 m
4	1	0457 990 893	Water hose	8 m
5		0467 822 004	Hose (black)	d27/25
7	1	0457 830 880	Rear connection okc	
8	1	0157 123 047	Nipple for gas hose	
10	1	0264 101 103	Cable shoe	1,5/4,3

